



# A M B A R



## AMBAR ESTATE RAVEN BLOCK 2023 PINOT NOIR DUNDEE HILLS WILLAMETTE VALLEY

The 2023 Ambar Estate Raven Block Pinot Noir is an exclusive offering for Ambar Circle members and a singular expression of the 667 clone, notable for its structure, nuance, and depth. Handpicked and destemmed, Raven Block underwent a four-day cold soak prior to a ten-day fermentation. The wine was barrel-aged for 16 months in 50% new French oak prior to bottling in March 2025.

The resulting wine is complex, with notes of ripe red fruit and baking spice characteristic of Pinot Noir. It is supported by rich flavors of vanilla and cream, leading to a soft, toasted finish.

<b>Varietal</b>	100% Pinot Noir
<b>Appellation</b>	Dundee Hills
<b>Harvest Date</b>	September 17th
<b>Bottling Date</b>	March 2025
<b>Barrel Aging</b>	16 months
<b>Alcohol</b>	13.5%
<b>Cases Produced</b>	44

### THE 2023 GROWING SEASON

At Ambar Estate, nestled in the red volcanic soils of the Dundee Hills, we farm with intention—guided by Regenerative Organic© practices and a deep respect for this storied land. Each vintage is a reflection of the season’s rhythm and our commitment to balance and vitality in the vineyard. The 2023 growing season began with a cool, wet spring that delayed budbreak and early vine development. Conditions remained mild through early summer, but a warm and dry July helped the vines catch up, encouraging healthy canopy growth and balanced clusters. Veraison arrived later than usual, extending the growing season into September. Warm days and cool nights throughout August and September supported slow, even ripening and preserved the fruit’s natural acidity. Harvest began in early September under clear skies, bringing in beautifully developed, clean fruit. The resulting wines are fresh and refined, with vibrant acidity, nuanced aromatics, and graceful structure.



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